

## Amendment/Reply Transmittal Letter

Application No. 09/601,955Attorney's Docket No. 032802-007

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☒ No additional claim fee is required.

☐ An additional claim fee is required, and is calculated as shown below:

AMENDED CLAIMS					
	NO. OF CLAIMS	HIGHEST NO. OF CLAIMS PREVIOUSLY PAID FOR	EXTRA CLAIMS	RATE	ADD'L FEE
Total Claims		MINUS =		× \$18.00 (1202) =	
Independent Claims		MINUS =		× \$84.00 (1201) =	
If Amendment adds multiple dependent claims, add \$280.00 (1203)					
Total Amendment Fee					
If small entity status is claimed, subtract 50% of Total Amendment Fee					
TOTAL ADDITIONAL FEE DUE FOR THIS AMENDMENT					

☐ A claim fee in the amount of \$\_\_\_\_\_ is enclosed.

☐ Charge \$\_\_\_\_\_ to Deposit Account No. 02-4800.

The Director is hereby authorized to charge any appropriate fees under 37 C.F.R. §§ 1.16, 1.17, 1.20(d) and 1.21 that may be required by this paper, and to credit any overpayment, to Deposit Account No. 02-4800. This paper is submitted in duplicate.

Respectfully submitted,

BURNS, DOANE, SWECKER & MATHIS, L.L.P.

Date: June 11, 2003

By: 

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(05/03)

I hereby certify that this correspondence is being facsimile transmitted to the United States Patent and Trademark Office to Examiner Jill Lynne Hetbrink, in Group Art Unit 1732 at Fax No. 703-872-9563 on June 11, 2003.

Joy A. Roeder  
Joy A. Roeder

Patent  
Attorney's Docket No. 032802-007

#11/8C  
D.C.H.  
6-1203

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of	)	
	)	
Russell Gordon Speight	)	Group Art Unit: 1732
	)	
Application No.: 09/601,955	)	Examiner: Hetbrink, Jill Lynne
	)	
Filed: November 13, 2000	)	Confirmation No.: 5334
	)	
For: AUTOMATED MOLDING	)	
TECHNOLOGY THERMOPLASTIC	)	
INJECTION MOLDING	)	

SUPPLEMENTAL AMENDMENT AND REPLY TO OFFICE ACTION

Mail Stop NF Amendment  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

Applicants respectfully request reconsideration of the subject application in view of the following amendments and remarks.

In the Claims

Please amend Claim 33 to read as follows:

4. 33. (Once amended) A method for the automated optimization of an injection molding machine set-up process, said machine for manufacturing injection molded parts and including an injection screw and a configurable injection velocity, including the steps of:

(1) determining an optimum fill including:

(i) manufacturing one or more parts with said machine;